

Clean Harbors Services, Inc. 11800 S. Stony Island Avenue Chicago, IL 60617

773.646.6202 708.746.4040 www.cleanharbors.com

Via Federal Express

February 22, 2013

USEPA Ariel Rios Federal Building Mail Code 2254A Room 6144 1200 Pennsylvania Avenue, N.W. Washington, D.C. 20004

Attn: Robert G. Heiss, Director

International Compliance Assurance Division

Dear Sir:

In accordance with CFR 262.56, Exporting of Hazardous Waste, please find attached, the Annual Report for Clean Harbors Services, Inc. The enclosed report includes exports of hazardous waste during the calendar year 2012.

If you have any questions, please feel free to contact me at (773)646-6202 ext. 233.

Sincerely,

James R. Laubsted

Facility Compliance Manager

cc: Hope Wright, Illinois Environmental Protection Agency, Via Federal Express

CLEAN HARBORS SERVICES, INC. ANNUAL REPORT OF HAZARDOUS WASTE EXPORTS FOR 2012

1. PRIMARY EXPORTER (Consignor)

CLEAN HARBORS SERVICES, INC. 11800 S. Stony Island Avenue Chicago, IL 60617 EPA I.D. No. ILD000608471

- 2. This report covers Calendar Year 2012.
- 3. Name and Address of each Consignee:

Clean Harbors Canada, Inc. 4090 Telfer Road Corunna, Ontario, Canada N0N 1G0 EPA I.D. No. MIR000035204

4. Description of Exported Wastes:

Waste Stream Number 12

General Description of Waste: Debris - Inorganic

USEPA Waste Codes: D006, D008

Transporters:

Clean Harbors Environmental Services, Inc. EPA ID # MAD039322250 Clean Harbors Canada, Inc. EPA ID # MAD039322250

DOT/TDGA Shipping Information (Shipping Name, Classification, UN/NA Number, Packing Group):

Waste Environmentally Hazardous Substances, Solid, n.o.s., 9, UN3077, PG III

Total Volume Exported: 24,800 pounds and 20 cubic yards

Number of Shipments: 2

Waste Stream Number 20

General Description of Waste: Blended/bulked toxic organic liquids and slurries

USEPA Waste Codes: D001, D002, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D038, D039, D040, D041, D042, D043, F001, F002, F003, F004, F005, F039, U002, U112, U154, U159, U161, U190, U210, U213, U220

Transporters:

Clean Harbors Environmental Services, Inc. EPA ID # MAD039322250 Clean Harbors Canada, Inc. EPA ID # MAD039322250

DOT/TDGA Shipping Information (Shipping Name, Classification, UN/NA Number, Packing Group):

Waste Flammable Liquids, Toxic, n.o.s., 3, UN1992, PG I, PG II or PG III

Total Volume Exported: 34,500 gallons

Number of Shipments: 7

Waste Stream Number 32

General Description of Waste: Blended/bulked non-halogenated, corrosive, flammable liquids and slurries

USEPA Waste Codes: D001, D002, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D038, D039, D040, D041, D042, D043, F001, F002, F003, F004, F005, F039, U002, U112, U154, U159, U161, U190, U210, U213, U220

Transporters:

Clean Harbors Environmental Services, Inc. EPA ID # MAD039322250 Clean Harbors Canada, Inc. EPA ID # MAD039322250

DOT/TDGA Shipping Information (Shipping Name, Classification, UN/NA Number, Packing Group):

Waste Corrosive Liquids, Flammable n.o.s., 8, UN2920, PG I or PG II

Total Volume Exported: 9200 gallons

Number of Shipments: 2

Waste Minimization

Clean Harbors Services, Inc., (CHSI) is a treatment, storage, and disposal facility for a variety of hazardous wastes. Quantities of hazardous wastes are consolidated prior to treatment and disposal at off-site facilities. Clean Harbors Services, Inc. does not actually produce the hazardous wastes that are accepted or shipped from the facility, but CHSI is considered to be "generator" of any hazardous waste that undergoes consolidation at the facility.

For the purposes of waste minimization, CHSI undertakes the following measures:

- (a). Bulking of similar solid and liquid wastes;
- (b). Segregating non-regulated, non-hazardous wastes from hazardous wastes;
- (c). Crushing and shredding empty drums to reduce the actual volume of of hazardous waste solids requiring landfilling;
- (d). Efficiently packing smaller containers within a transport drum or DOT shipping box as to maximize the quantity of wastes per shipping container while minimizing the quantity of non-hazardous solids (absorbents) needed to fill any unused capacity and:
- (e). Controlling the quantity of absorbent material applied to spilled liquids in order to minimize the resultant quantity of contaminated solids requiring disposal.

In addition to these source reduction measures, it is CHSI's policy to identify and utilize, where technically feasible and economically advantageous, waste treatment and recycling options to detoxify and or reuse hazardous wastes to the maximum extent practical.

Certification

LN. JAR

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

James R. Laubsted, Facility Compliance Manager

Date 2/22/13

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